

MONOCRETE MONOMIX XP



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Prefabricated mix intended for substitution of structural concrete in quality class on the level C 30/37 with XYPEX ADMIX C-1000 admixture

1. Product characteristics

Single-component liquefied fine-grained concrete mix containing waterproofing admixture XYPEX ADMIX C-1000. Meets the requirements of class R4 according to EN 1504-3.

- designed for concrete repair (principle 3, 4 and 7 method 3.1, 3.2, 3.3, 4.4, 7.1 and 7.2 according to EN 1504-3)
- applied by standard concreting
- permanently watertight, frost-resistant
- permanently seals the concrete base due to secondary crystallization in the pore system of a water-bearing concrete
- highly chemically resistant, seals the concrete base against oil products
- perfect adhesion to base concrete
- low volume changes
- fast strength growth
- suitable for thicknesses from 15 to 50 mm

2. Use

MONOCRETE MONOMIX XP is intended especially for making horizontal waterproofing layers on concrete base. It can be used for repairs of leaking concrete and reinforced concrete structures. It creates an insulating layer on the surface of a concrete structure, which is impermeable to water, oil, organic solvents, oil products etc.

3. Physical and mechanical parameters

Requirements / results according to EN 1504-3 class R4

	Testing method	R4 Requirements	Results
Compressive strength (MPa)	EN 12190	≥ 45	> 45
Chloride Ion Content	EN 1015-7	$< 0.05 \%$	$< 0.01 \%$
Adhesive Bond (MPa)	EN 1542	≥ 2.0	> 2.0
Carbonation Resistance	EN 13295	$d_k \leq$ control concrete	complies
Thermal Compatibility, Part 1 Freeze-thaw (MPa)	EN 13687-1	Adhesion after test ≥ 2.0	> 2.0
Elastic Modulus (GPa)	EN 13415	≥ 20	> 20

Physical and mechanical parameters

Color		Non-standard grey
Tensile bending strength (MPa)	7 days 28 days	> 6.0 > 8.0
Compressive strength (MPa)	7 days 28 days	> 30.0 > 45.0
Thermal expansion coefficient (K^{-1})		$11.0 \pm 0.5 \times 10^{-6}$
Frost resistance		$> T150$
Filtration coefficient k (ms^{-1})		$< 2.5 \times 10^{-12}$

4. Test certificates

Meets the requirements of EN 1504-3. The product is certified according to Act No. 22/1997 Coll. and Regulation (EU) No 305/2011 of the European Parliament and of the Council (CPR). Continuous independent production quality control is provided by AZL 1687 LABBET®. Supervision of quality management, environmental and OSH systems is performed by Certification Body No. 3029.

5. Instruction for preparation and application

During the processing of dry mortar mixes **MONOCRETE MONOMIX XP** it is generally necessary to comply with the principles contained in the relevant technological process **BETOSAN** for repair of reinforced concrete structures (TP No.1/06).

Base. Any incoherent, loose, weatherworn or otherwise visibly damaged concrete shall be completely removed from the surface of the repaired base. Corroded reinforcement shall be carefully re-leased and cleaned of any



corrosive products. Tensile strength of concrete surface layers shall be 1.5 MPa at least. Humidification of the base surface shall be properly and continually performed for at least 120 minutes. The properly humidified concrete shall be dully dump, and not covered with dump shining water film.

Mix preparation. The mixture is single-component mixed with water only. For stirring it is necessary to use a low-speed mixer with forced circulation. In case of preparation of small amount, the mix can be mixed with a propeller mixer driven by an appropriate electric drilling machine. Add 3.0 - 3.5 l of water to 25 kg of mix.

Workability of the mix is 50 - 60 minutes under 20 °C.

Neither temperature of concrete base nor temperature of ambient air shall be below + 5 °C and above + 35 °C.

The mix is applied by classical processes (placement on horizontal bases or pouring into a formwork) complemented by formwork or poker vibrations. After initial setting standard processes (smoothing by a wooden or steel trowel or polystyrene finisher) are used for surfacing. No additional water shall be worked up into the surface.

Surface treatment. Concrete surface shall be protected against direct sunshine and wind immediately after completion. Intensive treatment shall be carried for at least 3 days after the casting. Optimal treatment means to cover the surface with permanently moistened geotextiles.

6. Specific consumption

Specific consumption of the spread amounts to 1.8 kg/m² on 1 mm of layer thickness.

7. Packing and storage

The product is packed into 25 kg PE-lined paper bags. **MONOCRETE MONOMIX XP** must be efficiently protected during transportation and storage against moisture, especially against rain. Shelf life in original undamaged packing is 6 months.

After the expiration of min. shelf life, which is stated on the packaging, ingredients are not fully effective at reducing chromium VI below 2 ppm.

8. Health protection at work

Handling the **MONOCRETE MONOMIX XP** dry rehabilitation mortar does not require any extraordinary hygienic precautions. The product contains alkalis and therefore any contamination of mainly eyes or mucous membrane must be prevented. Health and labor safety rules applicable to work with cement or lime mortars are to be adhered to.

Issued MSDS meets the requirements of EC-Regulation 1907/2006, Article 31.

Because the product meets the criteria for classification as hazardous, it is necessary to provide the recipient or carriers with MSDS.

In countries where regulation REACH (par. 33.1): EU regulation on chemicals and their safe use (REACH: EC 1907/2006) is valid, professional users and distributors must be provided with following information automatically and without request:

This product is subject to Regulation (EC) No. 1907/2006 (REACH). It does not contain any substances that could be released from product under normal or reasonably foreseeable conditions of use. Therefore, there are no registration requirements for substances in articles within the meaning of Article 7.1 of the Regulation.

Based on our current knowledge, this product does not contain SVHC (substances of very high concern) from candidate list published by the European Chemicals Agency in concentrations above 0.1% (w / w).

9. Waste disposal


During disposal of contaminated packages or clearing debris from product, it is necessary to follow the Act No. 185/2001 Coll. on waste, as amended.

10. Important notice

All information mentioned above, especially advice for processing and application of our products is based on our knowledge from the development of chemical products and on years of experience with applications in practice at standard conditions, and proper storage and use. Due to the differing conditions during processing, high count of products, varying nature and modifications of base and other external influences, the procedure based on the information provided or on other written or oral recommendations, may not always ensure satisfactory working results. BETOSAN s.r.o. assumes no liability for provided advice or recommendation. The applicator must prove, that he submitted complete information on time and in writing which is necessary for a proper detailed assessment by BETOSAN s.r.o. The applicator must test the suitability of the products for the intended application. Proprietary rights of third parties, above all, must be taken into account. All received are orders subject to our current "General sales and delivery conditions ". Please always make sure that you follow the most recent issue of the Technical Data Sheet. It is available, along with other information, at our Technical Department or at www.betosan.cz



11. CE marking

 1301	
BETOSAN s.r.o. Na Dolinách 28, 147 00 Prague 4	
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4-7/072013	
EN 1504-3:2005	
MONOCONCRETE MONOMIX XP Product designed to repair concrete with static function	
Compressive strength	class R4
Chloride Ion Content	< 0.05%
Adhesive Bond	≥ 2.0 MPa
Carbonation Resistance	complies
Thermal Compatibility, Part 1 Freeze-thaw	≥ 2.0 MPa
Elastic modulus	≥ 20 GPa
Dangerous substances	meets 5.4
Reaction to fire	European class A1

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4

WATERPROOFING

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